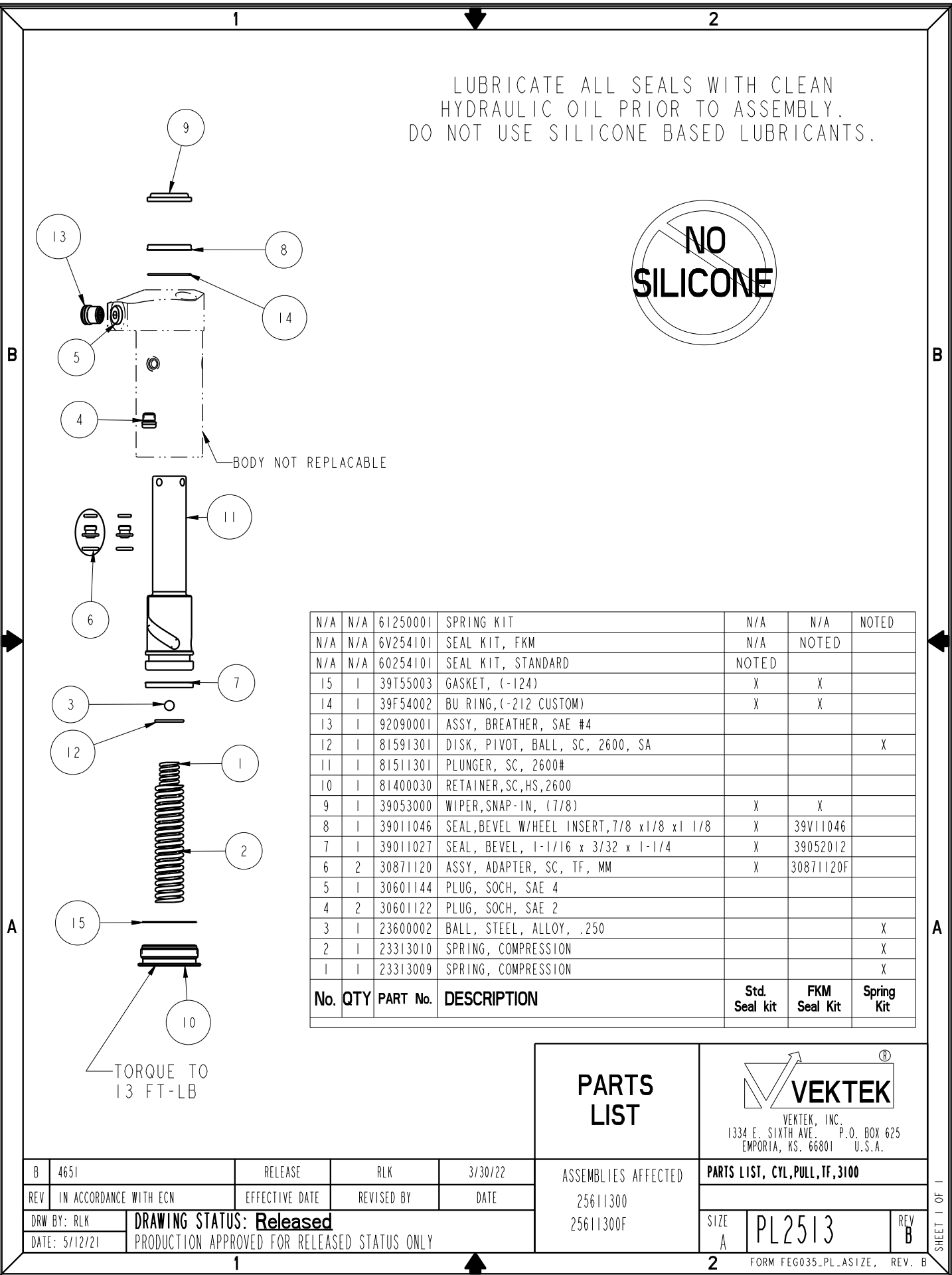


LUBRICATE ALL SEALS WITH CLEAN HYDRAULIC OIL PRIOR TO ASSEMBLY.
DO NOT USE SILICONE BASED LUBRICANTS.



N/A	N/A	61250001	SPRING KIT	N/A	N/A	NOTED
N/A	N/A	6V254101	SEAL KIT, FKM	N/A	NOTED	
N/A	N/A	60254101	SEAL KIT, STANDARD	NOTED		
15	1	39T55003	GASKET, (-124)	X	X	
14	1	39F54002	BU RING, (-212 CUSTOM)	X	X	
13	1	92090001	ASSY, BREATHER, SAE #4			
12	1	81591301	DISK, PIVOT, BALL, SC, 2600, SA			X
11	1	81511301	PLUNGER, SC, 2600#			
10	1	81400030	RETAINER, SC, HS, 2600			
9	1	39053000	WIPER, SNAP-IN, (7/8)	X	X	
8	1	39011046	SEAL, BEVEL W/HEEL INSERT, 7/8 x 1/8 x 1 1/8	X	39V11046	
7	1	39011027	SEAL, BEVEL, 1-1/16 x 3/32 x 1-1/4	X	39052012	
6	2	30871120	ASSY, ADAPTER, SC, TF, MM	X	30871120F	
5	1	30601144	PLUG, SOCH, SAE 4			
4	2	30601122	PLUG, SOCH, SAE 2			
3	1	23600002	BALL, STEEL, ALLOY, .250			X
2	1	23313010	SPRING, COMPRESSION			X
1	1	23313009	SPRING, COMPRESSION			X
No.	QTY	PART No.	DESCRIPTION	Std. Seal kit	FKM Seal Kit	Spring Kit

TORQUE TO
13 FT-LB

PARTS LIST



VEKTEK, INC.
1334 E. SIXTH AVE. P.O. BOX 625
EMPORIA, KS. 66801 U.S.A.

ASSEMBLIES AFFECTED

25611300
25611300F

PARTS LIST, CYL, PULL, TF, 3100

SIZE
A

PL2513

REV
B

SHEET 1 OF 1

FORM FEG035_PL_ASIZE, REV. B

B	4651	RELEASE	RLK	3/30/22
REV	IN ACCORDANCE WITH ECN	EFFECTIVE DATE	REVISED BY	DATE
DRW BY:	RLK	DRAWING STATUS: Released		
DATE:	5/12/21	PRODUCTION APPROVED FOR RELEASED STATUS ONLY		